

## Sam Gone Away

### Asonance

1. Well I wish I was a boor's son on board of man-of-war  
Sam gone away on board of man-of-war.

R: Pretty work great boys  
pretty work I say  
Sam gone away  
on board of man-of-war.

2. Well I wish I was a cook on board of man-of-war  
Sam gone away on board of man-of-war.

R:

3. Well I wish I was a stoker on board of man-of-war  
Sam gone away on board of man-of-war.

R:

4. Well I wish I was a gunner on board of man-of-war  
Sam gone away on board of man-of-war.

R:

5. Well I wish I was a maid on board of man-of-war  
Sam gone away on board of man-of-war.

R: